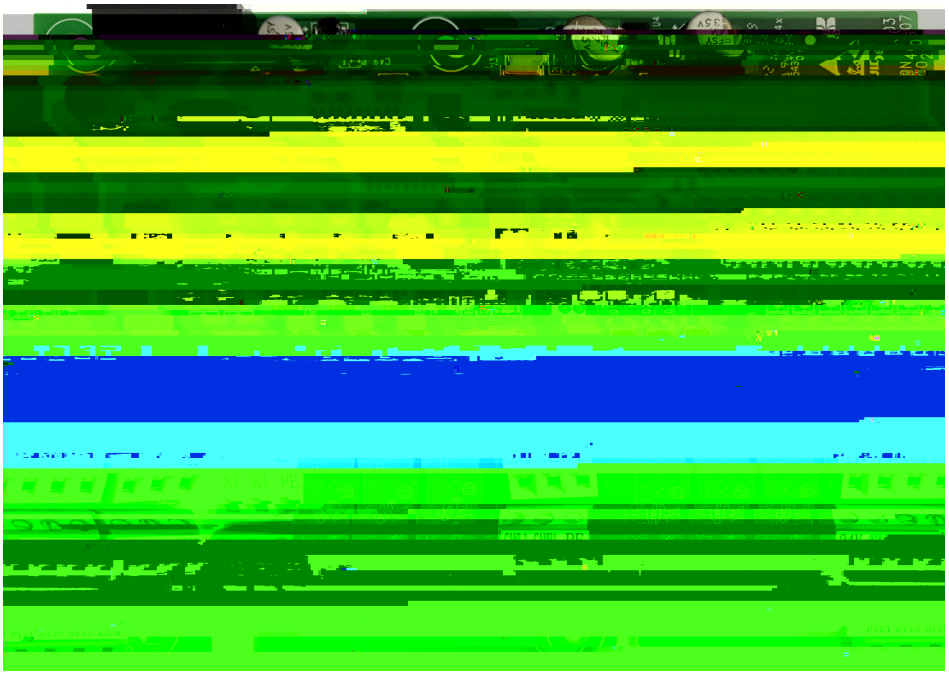
GUIDE



LED

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

LED

GDHF-AGYZ1

DI

GDHF-AGYZ1 PLC

GDHF-AGYZ1

PLC

GDHF-AGYZ1 J25

GDHF-AGYZ1

- HF630N

GDHF-AGYZ1

- GDHF-AGYZ1
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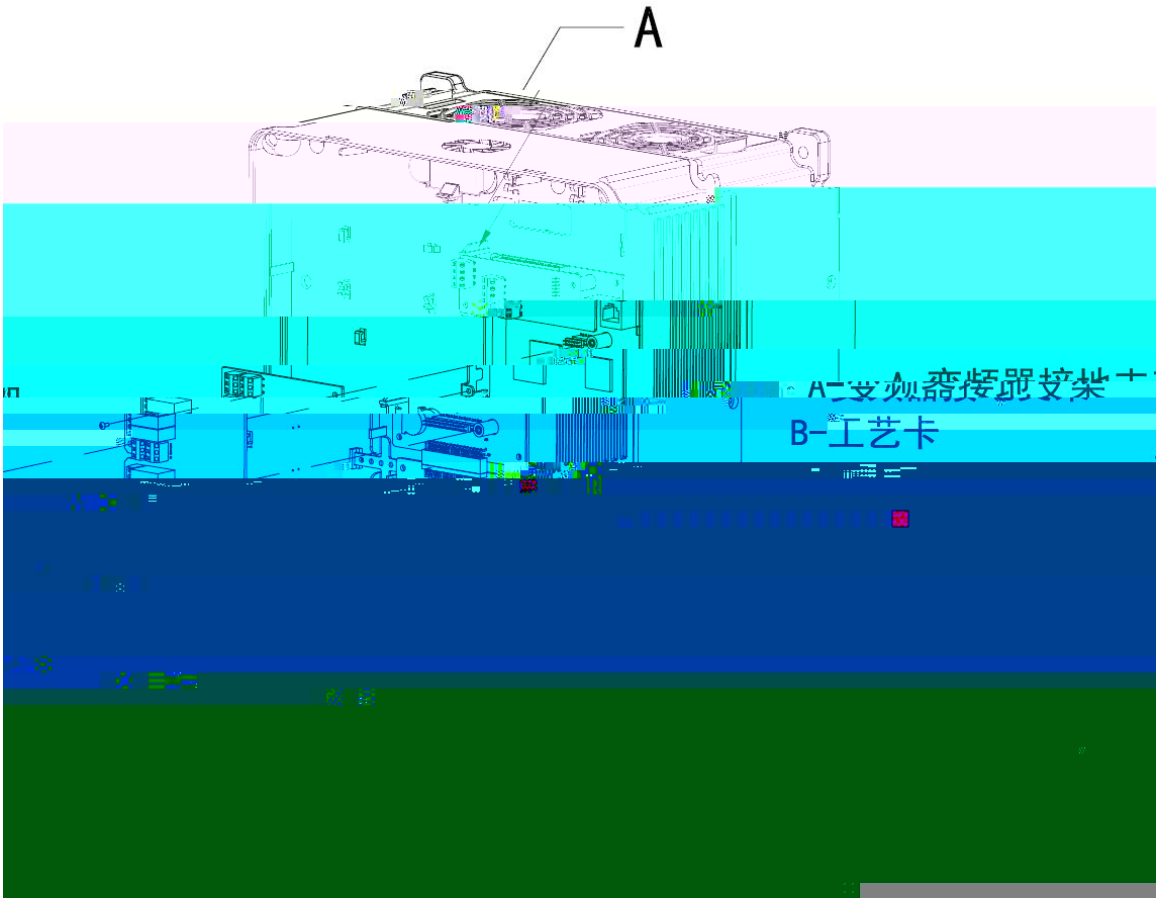
GDHF-AGYZ1 J25

GDHF-AGYZ1

GDHF-AGYZ1

- GDHF-AGYZ1
- GDHF-AGYZ1

EMC GDHF-AGYZ1


A
B-工艺卡

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10

| | | | |
|---|---|---|---|
| | 24V | 24VDC | 24VDC<br>24V<br>24V |
| | COM | 24VDC | 24VDC |

| | | | |
|---|---|---|---|
| | PW | | 24V |
| | DI6-PW | 6 | |
| | DI7-PW | 7 | |
| | DI8-PW | 8 | |
| | DI9-PW | 9 | |
| | DI10-PW | 10 | |
| | DI11-PW | 11 | |
| | DI12-PW | 12 | |
| | DI13-PW | 13 | |
| | DI14-PW | 14 | 1 |
| | DI15-PW | 15 | |
| | DI16-PW | 16 | 2 3.3KΩ; |
| | DI17-PW | 17 | 9~30V |
| | DI18-PW | 18 | |
| | DI19-PW | 19 | |
| | DI20-PW | 20 | |
| | DI21-PW | 21 | |
| | DI22-PW | 22 | |
| | DI23-PW | 23 | |
| | DI24-PW | 24 | |
| | DI25-PW | 25 | |
| | DO2A-DO2C | 2 | AC250V,3AC,COS =0.4 DC 30V,1A |
| | DO3A- DO3C | 3 | |
| | DO6 A— DO6C | 6 | |
| | DO8A-DO8C | 8 | |
| | DO9A- DO9C | 9 | |
| | DO10 - DO10 | 10 | |

PW 24V ;

GDHF-AGYZ1

GDHF-AGYZ1

GDHF-AGYZ1

| | | | | |
|---|---|---|---|---|
| P12.02 | 1 | 1<br>1 | 0.0 ~ 300.0 | 10.0 |
| P12.03 | 2 | 2<br>2 | 0.0 ~ 300.0 | 20.0 |
| P12.04 | 3 | 3<br>3 | 0.0 ~ 300.0 | 35.0 |
| P12.05 | 4 | 4<br>4 | 0.0 ~ 300.0 | 50.0 |
| P12.06 | 5 | 5<br>5 | 0.0 ~ 300.0 | 50.0 |
| P12.07 | 6 | | 0.0 ~ 300.0 | 50.0 |

| | | | | |
|---|---|---|---|---|
| P27.00 | | 0<br>1<br>2 | | 0 |
| P27.01 | ID | 0<br>1 | OEM_0 | 0 |
| P27.02 | / | 0<br>1 | CAN | 0 |
| P27.03 | | 0<br>1 | | 0 |
| P27.04 | DI_1 | 0<br>1<br>2<br>3<br>4<br>5<br>6<br>7<br>8<br>9<br>10<br>11<br>12<br>13<br>14<br>15<br>16<br>17<br>18 | 2<br>3<br>4<br>5<br>110%<br>100%<br>90%<br>100%<br>90%<br>50% | |

| | | | | |
|---|---|---|---|---|
| P27.38 | DO_9 Y2 | | 5<br>6<br>7 80%<br>8 90%<br>9 100%<br>10 110%<br>11 90%<br>12 100% | |
| P27.39 | DO_10 Y3 | | | |
| P27.40 | DI_1_ | | | 0 |
| P27.41 | DI_2_ | | | 0 |
| P27.42 | DI_3_ | | | 0 |
| P27.43 | DI_4_ | | | 0 |
| P27.44 | DI_5_ | | | 0 |
| P27.45 | DI_6_ | | | 0 |
| P27.46 | DI_7_ | | | 0 |
| P27.47 | DI_8_ | | | 0 |
| P27.48 | DI_9_ | | | 0 |
| P27.49 | DI_10_ | | | 0 |
| P27.50 | DI_11_ | | | 0 |
| P27.51 | DI_12_ | | | 0 |
| P27.52 | DI_13_ | | 0<br>1 | 0 |
| P27.53 | DI_14_ | | | 0 |
| P27.54 | DI_15_ | | | 0 |
| P27.55 | DI_16_ | | | 0 |
| P27.56 | DI_17_ | | | 0 |
| P27.57 | DI_18_ | | | 0 |
| P27.58 | DI_19_ | | | 0 |
| P27.59 | DI_20_ | | | 0 |
| P27.60 | DI_21_ | | | 0 |
| P27.61 | DI_22_ | | | 0 |
| P27.62 | DI_23_ | | | 0 |
| P27.63 | DI_24_ | | | |
| P27.64 | DI_25_ | | | |
| P27.73 | 110%_ | 110% | 0<br>1<br>2 1<br>3 2 | |
| P27.74 | 110%_ | 110% | 4 3<br>5 4<br>6 5 | |

P27.75

| | | | | |
|---|---|---|---|---|
| | | | | |
| P27.85 | 50%_ | 50% | | |
| P27.86 | 50%_ | 50% | | |
| P27.87 | 25%_ | 25% | | |
| P27.88 | 25%_ | 25% | | |
| P27.89 | | | 0.0 ~ 6553.0 | 1.5 |
| P27.90 | | | 0.0 ~ 6553.0 | 3 |

DI “ ” “

” “2 ” “3 ” “4 ” “5 ” 6

DI

“ ” “ ”

| | 2 | 3 | 4 | 5 | |
|---|---|---|---|---|---|
| | / | / | / | / | |
| | | | | | 1 |
| | | | | | 2 |
| | / | | | | 3 |
| | / | / | | | 4 |
| | / | / | / | | 5 |
| /: | | | | | |

P08.00 3 MODBUS

P08.10 5 MODBUS

Vx.xxMT

AI_1

0VDC-10VDC P05.00 AI_1

1 0~10V

P12.2 – P12.6 1-5 5

1-5 DI

Hz

P12.8-P12.12

1-5 DI

Hz

Vx.xxMT

5 1 – 5 Hz

P27.1 1

OEM 1

DI DO

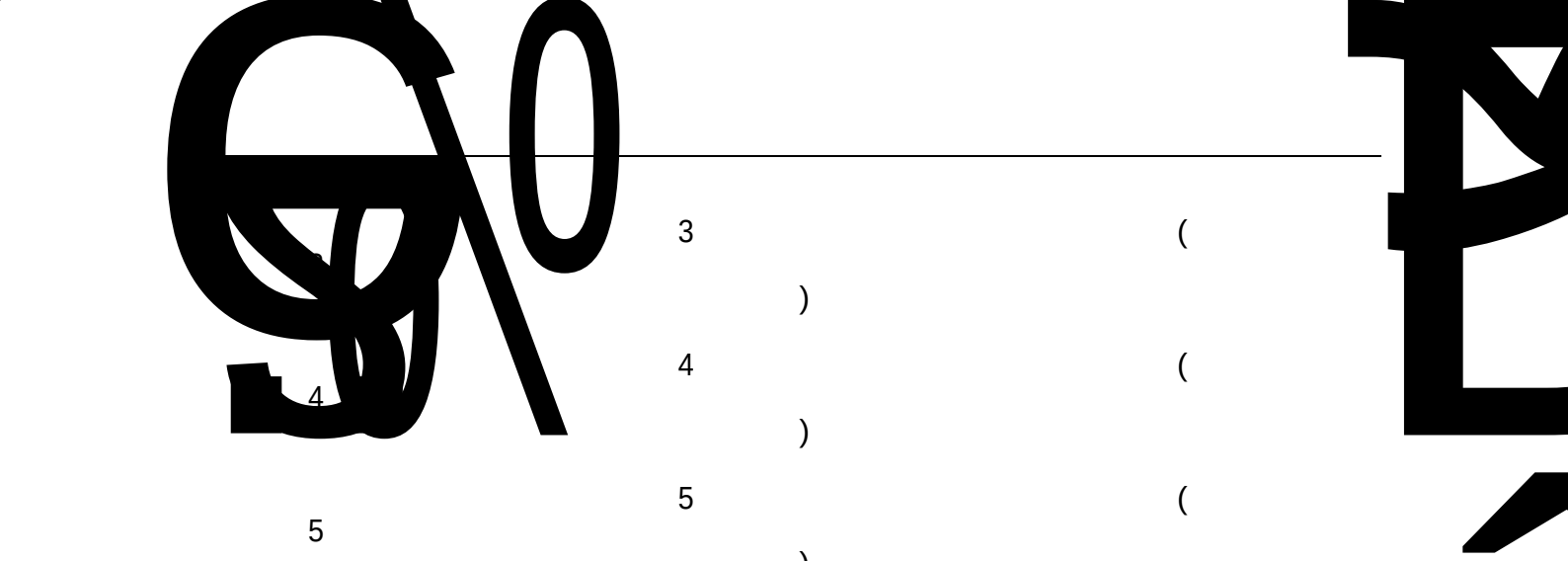
P27.04 P27.28

DI DO

P27.40 P27.64 DI

DI DO

| DI | |
|---|---|
| | 1 |
| | 1 |
| 2 | 2 ( ) |



3 (
)
4 (
)
5 (
)

1 1

1 1

1

110% (
1) P27.73 P27.74
100% ( ج فذ
2) P27.75

5) P27.81 P27.82

90% (

| | |
|---|---|
| | |
| 80% | 80% |
| 90% | 90% |
| 100% | 100% |
| 110% | 110% |
| 90% | 90% |
| 100% | 100% |

"

| | |
|---|---|
| 1 | P27.74 |
| 100% | P27.75 |
| 2 | P27.76 |
| 90% | P27.77 |
| 3 | P27.78 |
| 80% | P27.79 |
| 4 | P27.80 |
| 100% | P27.81 |
| 5 | P27.82 |
| 90% | P27.83 |
| 6 | P27.84 |
| 50% | P27.85 |
| 7 | P27.86 |
| 25% | P27.87 |
| 8 | P27.88 |

P27.89

P27.90

DO

CANOpen

MODBUS RTU N

## LED

GDHF-AGYZ1 DI LED X06 X025, LED

DI LED

| DI LED | DI |
|---|---|
| | DI COM |
| | DI |

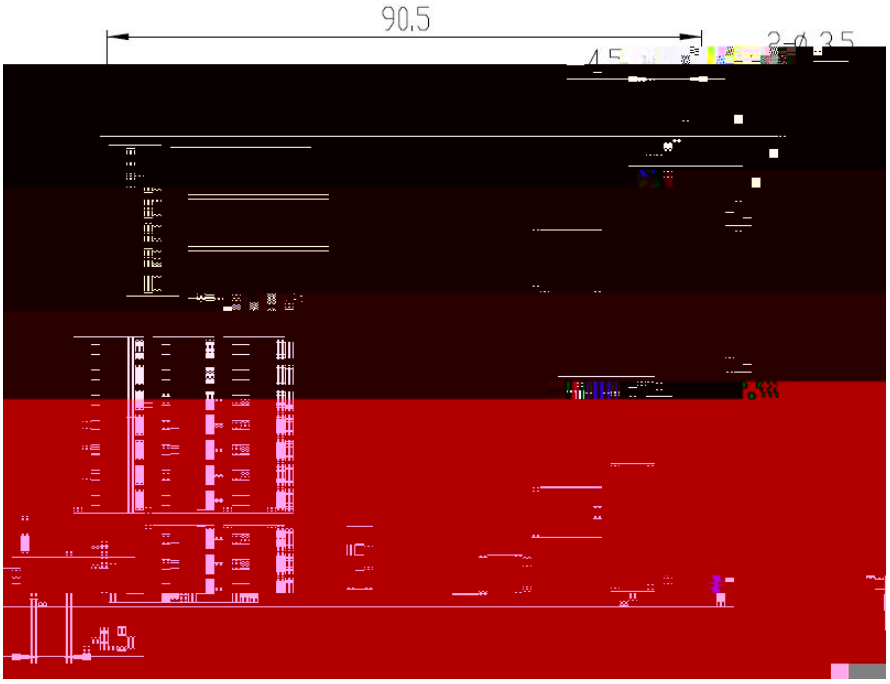
GDHF-AGYZ1 DO LED D17 D18 D23 D45 D50 D54, LED

LED DO

| DO LED | DO |
|---|---|
| | |
| | |

GDHF-AGYZ1 LED D4 D5, 2 LED

| LED | | |
|---|---|---|
| CPU_RUN | | |
| | | |
| CPU_Eroor | | |
| | | |
| | | |




GDHF-AGYZ1 mm

- DI
- DO
-
-

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