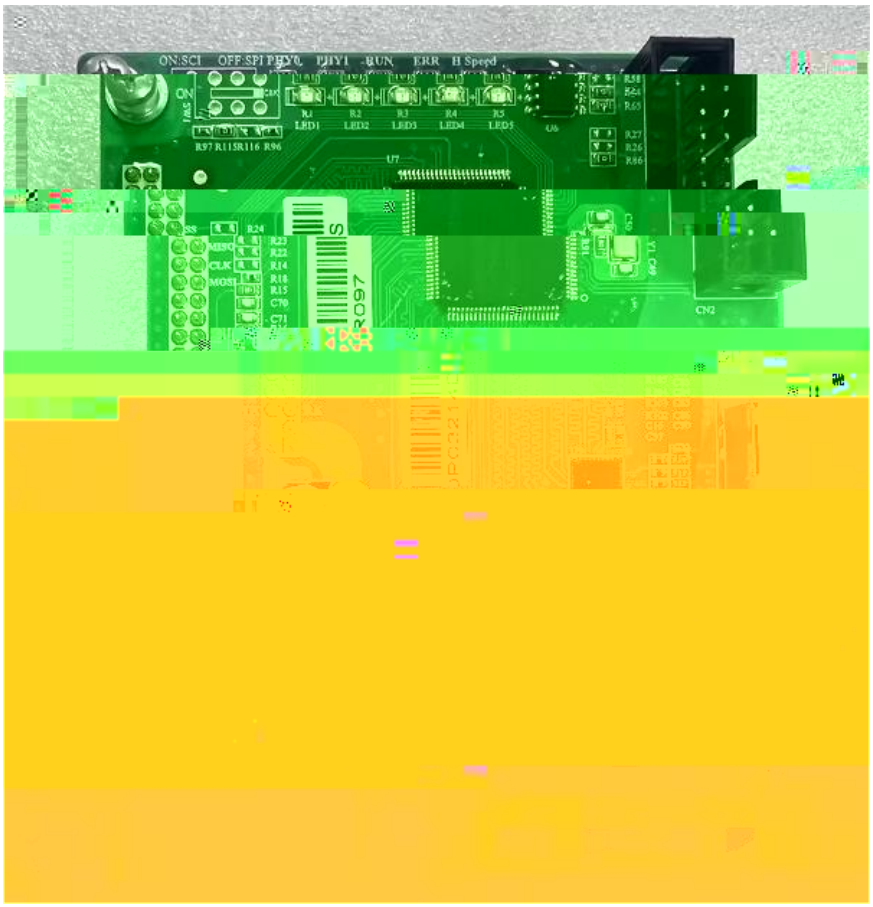
Modbus-Tcp

GDHF-AMTX2



Wuhan Guide Technology Co.,Ltd.

Modbus-Tcp

GDHF-AMTX2

Modbus-Tcp

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Modbus-Tcp

PPO

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Modbus-Tcp

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Modbus-Tcp

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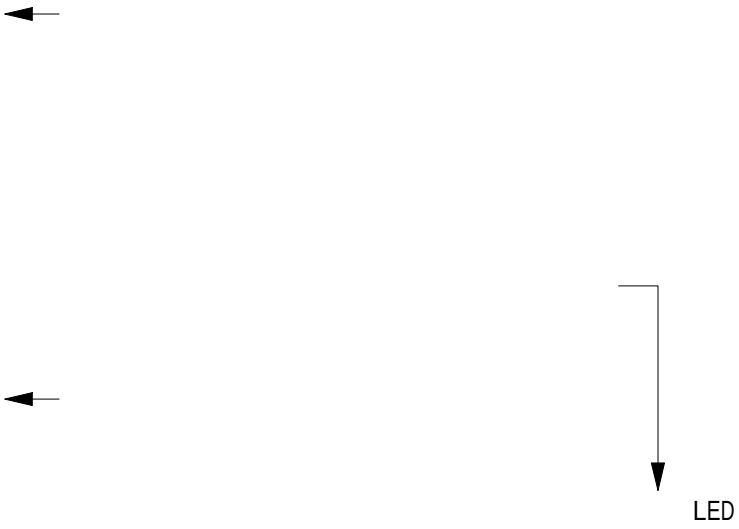
(RS232 RS485 TCP/IP

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Modbus-TCP Modbus Transmission Control Protocol

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GDHF-AMTX2



J14

Modbus-Tcp

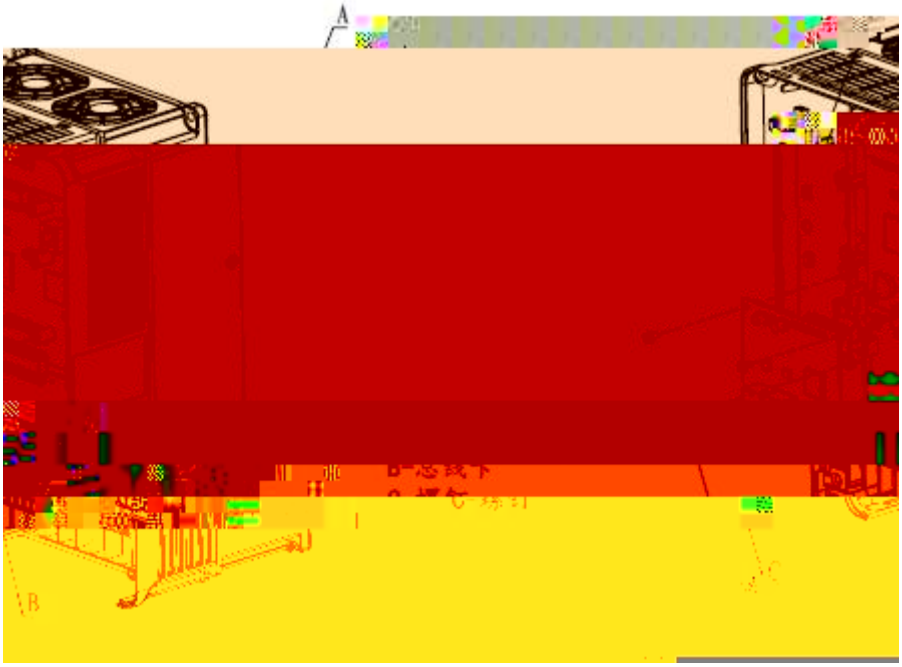
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GDHF-AMTX2 J14

- GDHF-AMTX2
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EMC GDHF-AMTX2

GDHF-AMTX2 RJ45



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- Modbus-Tcp

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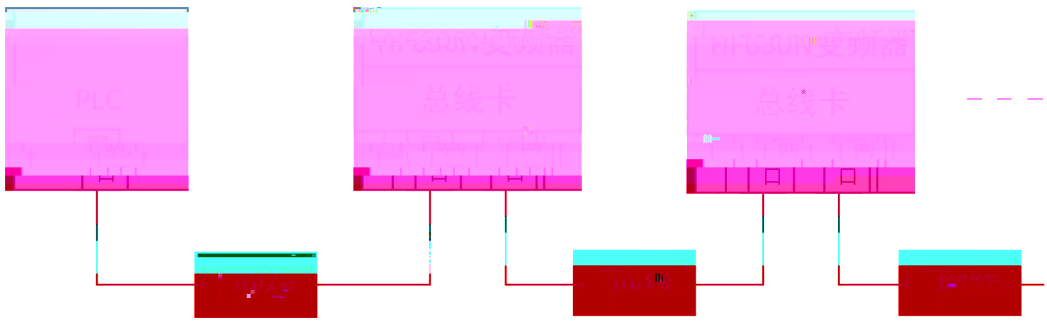
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(GSDML)

www.gdetec.com GSDML

GSDML- -GUIDE-PN.XML

Modbus-Tcp

GDHF-AMTX2

Modbus-Tcp

P33.46	[WO]	[0] × 1 [1] × 10 [2] × 100 [3] × 1000 [4] × 10000 [5] [%] × 1 [6] [%] × 10 [7] [%] × 100	0 4	0
…	…	…	…	…

Modbus-Tcp

[0] Modbus-Tcp

[1] Modbus-Tcp

Modbus-Tcp

PPO Parameter/Process Data Objects, /

Modbus-Tcp PPO

2 PPO

PPPO5

HF630N

PLC

HF630N

PLC

Modbus-Tcp GDHF-AMTX2

100Mb/s

Modbus-Tcp

Modbus-Tcp

Modbus-Tcp GDHF-AMTX2

Modbus-Tcp Modbus-Tcp

PPO Parameter/Process Data Objects

/ PPO

PPO

	W0	W1	W2	W3	W4	W5	W6	W7	W8	W9	W10	W11	W12	W13	W14	W15
PPO1	W0	W1	W2	W3	W4	W5										
PPO2	W0	W1	W2	W3	W4	W5	W6	W7	W8	W9						
PPO5	W0	W1	W2	W3	W4	W5	W6	W7	W8	W9	W10	W11	W12	W13		

PPO

PLC

W0	PA_CTRL	bit		
		0	PA_ENABLE	‘0’ ‘1’
		1	WRITE	‘0’ ‘1’
		2	SAVE_to_FLASH	‘0’ ‘1’ FLASH
		3 ~ 15	Reserved	
W1	Address	byte	[15..08]	[07..00]
		Data		
W2	0	0		
W3	Data	16		

PLC

W0	PA_STATUS	bit		
		0	Reserved	
		1	Reserved	
		2	SAVE_to_FLASH	‘0’ ‘1’ FLASH
		3	ILLEGAL_ADDRESS	‘0’ ‘1’
		4 ~ 15	Reserved	
W1	Address	byte	[15..08]	[07..00]
		Data		
W2	0	0		
W3	Data	16		

4

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4 5

HF630N

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CW0.0	RUN	‘0’ ‘1’
CW0.1	RUN@REV	‘0’ ‘1’
CW0.2	AntiCrabOpen	‘0’ ‘1’

CW0.3	RESET	‘0’
		‘1’
CW0.4	External FAULT	‘0’
		‘1’ Modbus-Tcp

CW055

POWTECH

CW0.13

‘ 01 ’	2
‘ 10 ’	3
‘ 11 ’	4

2

SW0.0	READY	‘0’ ‘1’
SW0.1	RUN	‘0’ ‘1’
SW0.2	FAULT	‘0’ ‘1’
SW0.3	MOTOR BRAKE	‘0’ ‘1’
SW0.4	WARNING	‘0’ ‘1’
SW0.5	DIRECTION	‘0’ ‘1’
SW0.6	M_STEP0	1 ‘0’ 1 ‘1’ 1
SW0.7	M_STEP1	2 ‘0’ 2 ‘1’ 2
SW0.8	M_STEP2	3 ‘0’ 3 ‘1’ 3

SW0.9	M_STEP3	4 ‘0’ 4 ‘1’ 4
SW0.10	Reserved	
SW0.11	Reserved	
SW0.12	REMOTE/LOCAL	/ ‘0’ ‘1’
SW0.13	Reserved	
SW0.14 SW0.15	MOTION SEL	‘00’ 1 ‘01’ 2 ‘10’ 3 ‘11’ 4

16 0x2000,16

16 1 15

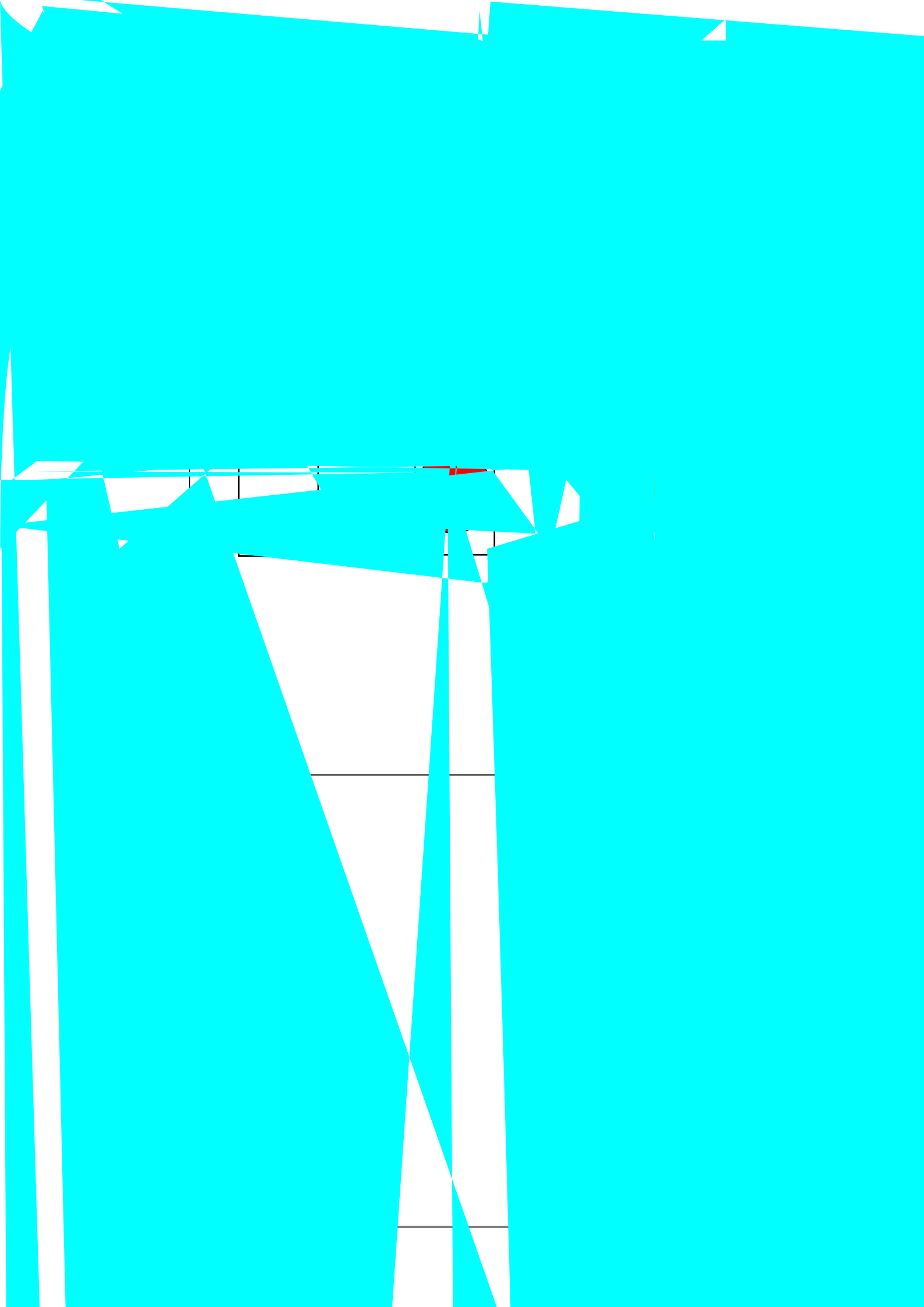
Modbus-Tcp

Modbus-Tcp

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Modbus-Tcp



Modbus-Tcp

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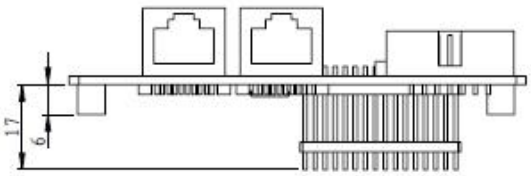
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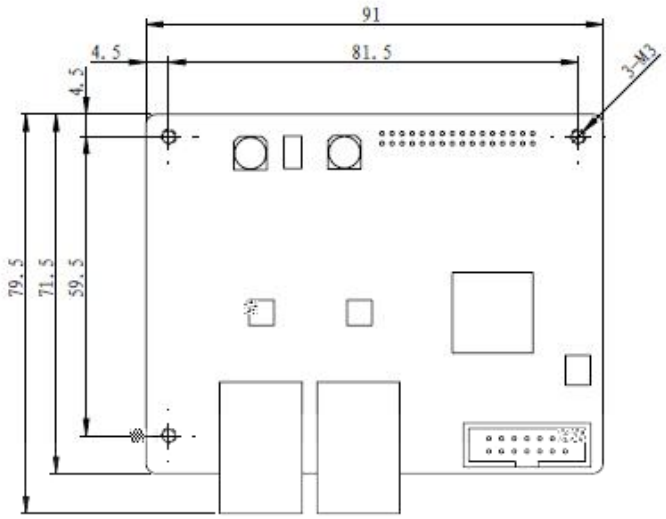
Modbus-Tcp

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HF630N

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